

为时尚产业 提供智能制造解决方案

*Intelligent manufacturing
Solutions for fashion industries*

SP-K1-04

一次性一拖二口罩机

Disposable mask machine 1+2 model



一次性平面口罩
3 Layers disposable mask

一台平面切片机配两台焊耳带机，全程自动化控制，压片成型、上鼻梁条、超声波焊耳带，收料计数。
自动识别分流供料，一次性成品下线。效率100-120个/分钟

one disposable face mask slicer machine matches to 2 sets of ultrasonic earloop welding machines, the whole process automatically controlled, piece formed, nose pin mounted, ultrasonic ear loop welded, collector counting, identifying and supplying mask pieces automatically to 2 channels, finished face mask off the production line once time. productivity 100-120pcs per minute



产品特点

Features

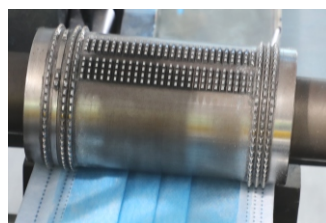
- 伺服系统控制，设备稳定性高，故障率低；
Servo control system improves efficiency and decrease defect
- 拉筒入料，定位更精准，可使原材料宽度控制到最小，节约成本。
Feeding by roll improves accuracy of position, minimizes width of material and saves cost
- 变频控制，可根据实际需要调节设备运行速度。
Speed is adjustable by alternative-frequency
- 自动计数，成品长度尺寸控制统一，偏差±1mm，可有效控制成品长度
Automatic counting, tolerance +/- 1mm, uniform size, controllable length
- 口罩片精准送料至焊耳机输送料架，自动识别分流供料
Masks were delivered accurately and separately into feeding position of welding machines
- 耳带定位精准，超声波焊接，一个口罩四个焊点一次性完成。
Ultrasonic welding, 4 points welding complete in one time



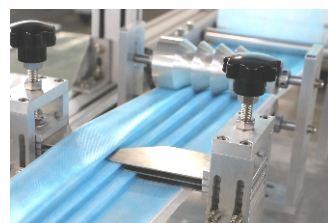
触摸操作屏
Touch screen



平面切片
Flat mask cutting



压花轮机构
Press and welding mechanism



折料机构
Folding mechanism



送料机构
Feeding mechanism



料片分流输送
Shunting transmission



超声波焊接机构
Ultrasonic mechanism



收料输送带机构
Conveyor belt collecting mechanism

规格

Specification

型号	Model	K1-04
口罩规格	Size	175×95 mm
长×宽×高	Mask size	切片机: 4000×710×2000 (mm) 焊耳带机: 2950×1400×1520 (mm)
料卷直径	Loop length	76~600 mm
超声波频率	Ultrasonic	20 KHZ
电源	Drive method	单相220V 50HZ
气压	Motor rpm	0.5 Mpa、1.8L/min
占地面积(长×宽)	Power	6150×2900 mm
重量	Air pressure	520kg

以上型号仅供参考，详细情况请咨询当地经销商。

The above types are only for reference, and you can consult local distributors for details.

为了改良，产品规格若有变更，恕不另行通知。为安全起见，使用之前，请仔细阅读使用手册。

Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.

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