

## SP-F161

### 自动拼橡筋专用机

Automatic Elastic Stitching Machine



SP-F1610A 超声波

SP-F1611A 冷切刀

SP-F1612A 超声波、点位

SP-F1613A 冷切刀、点位

SP-F1614A 超声波、视觉

SP-F1615A 冷切刀、视觉

#### 性能优势

调整尺寸方便，专用锁拧调节螺母的设计可大幅度降低调整橡筋尺寸的难度。

在连续循环缝制过程中遇到橡筋带有接头或者橡筋带用完时，机器会自动停止工作。

引进先进的松下色标识别系统，针对双色橡筋车缝。(多色或相近双色的橡筋缝制可选配视觉识别系统)，精确的识别LOGO位置，保证LOGO与橡筋拼接处的精确对折中，每次可以连续缝制一大一小两个尺码的橡筋长度，非常有效的节省橡筋不必要的浪费。

#### 效率

叠接和平接两种拼接方式，全程自动化操作，自动送料、自动剪切、自动拼接、自动收料—次性完成。一人可同时操作5台机器。每台设备加工橡筋数量5500条/10H；

F161系列:橡筋叠接后范围110mm-999mm,

宽度范围15×65mm

#### 适用范围

适用于多规格橡筋拼接工艺，线迹平整美观。

#### 选购件

旋转式收料装置：旋转工作盘式设计，每支收料杆可以收料100件左右，每次可收料500件左右。

橡筋带热烫装置：橡筋带通过热烫装置熨烫后，平整美观，可预防收缩，减少浪费，提高生产效率及缝制品质。

#### Advantages

It is convenient to adjust the size, and the design of the special locking and adjusting nut can greatly reduce the difficulty of adjusting the size of the rubber band.

The machine will stop working immediately when the rubber band has a joint or the rubber band is used up during the continuous loop sewing process.

Introduce the advanced Panasonic color mark recognition system, aiming at the sewing of two-color rubber bands. (Multi-color or similar two-color elastic stitching can be equipped with a visual recognition system), which can accurately identify the position of the LOGO and ensure the accurate half-folding of the LOGO and the elastic stitching. Each time you can sew two sizes, one large and one small. The length of the elastic band is very effective to save unnecessary waste of the elastic band.

#### Efficiency

There are two splicing methods of overlapping and flat splicing, the whole process is automatic operation, automatic feeding, automatic cutting, automatic splicing, automatic receiving-complete in one time. -A person can operate 5 machines at the same time. The number of rubber bands processed by each equipment is 5500 pieces/10H;

F161 series: the range of the elastic band is 110mm-999mm after overlapping,

Width range 15\*65mm

#### Application

It is suitable for the splicing process of multiple specifications of elastic bands, and the stitches are smooth and beautiful.

#### Optional

Rotary receiving device: Rotating working disc design, each receiving rod can receive about 100 pieces and 500 pieces each time.

Elastic band ironing device: After the elastic band is ironed by the ironing device, it is smooth and beautiful, can prevent shrinkage, reduce waste, and improve production efficiency and sewing quality.



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最高缝制速度 Highest sewing speed	2,800 rpm	气压 Air pressure	0.5Mpa、1.8L/min
缝制范围 Sewing range	15×65mm	重量 Weight	270Kg
叠接后尺寸 Finished elastic diameter scope	110mm-999mm	外型尺寸 Dimensions	1230×990×1300mm(L×W×H)
机针型号 Needle model	Dpx17	电压 Voltage	单相 Single phase 220V

以上基础参数表为标准款机型