

SP-F168

自动上橡筋机
Automatic elastic attaching machine



性能优势

设备占地面积小，适用多种裤料拼接橡筋工序，有口袋或无口袋款裤子无需设置均可完成，大小码通过操作屏自动切换。

纠偏导向机构：车缝过程中自动感应裤料边距并及时纠正切边，缝制线均匀，无上下波动现象，缝线至裤边距一致，无脱缝、错边等不良现象；

防卷边机构：解决裤料内（外）卷问题，进一步解决缝制脱拷现象，提高缝制质量；

拖轮机构：橡筋与裤料车缝过程中，通过拖轮机构同步送料，始终保持裤料和橡筋车缝线迹平整。

旋转式托料盘：同步裤料车缝旋转，可防止裤料缝制时出现卷料情况，品质提升；

适用范围

用于橡筋与裤腰包缝拼接工艺

Advantages

Small area occupation ,suitable for a variety of trousers stitching elastic process, the size of pocket can be adjusted through the operation screen , trousers with pocket or without pocket can be completed without setting.

Deviation-correcting guiding mechanism: during the sewing process, it automatically senses the margin of the trousers and corrects the trimming in time. The sewing line is uniform, without up and down fluctuations, and the distance between the seam and the trousers is the same, and there is no undesirable phenomena such as seam loss or wrong edge;

Anti-curling mechanism: solve the problem of inner (outer) roll of trousers, further solve the phenomenon of overlock failure, and improve sewing quality;

Trailing Tug mechanism: In the process of sewing the elastic and trousers, the material is fed synchronously through the tug mechanism, and the stitches of the trousers and elastic are always kept flat.

Rotating material tray: Synchronous trouser material sewing rotation, which can prevent the trouser material from coiling when sewing, and improve the quality;

Efficiency

Splicing process between elastic band and trouser waist



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最高缝纫速度 Highest sewing speed	4500rpm	气压 Air pressure	0.5Mpa、1.8L/min
机针型号 Needle model	DC9/DC11	重量 Weight	230Kg
衣服尺码范围 Clothing size rang	S-XXXL (435mm-1015mm)	机器尺寸 Machine size	1325×860×1171mm (L*W*H)
电压 Voltage	单相 Single phase 200V-240V	功率 Power	750W

以上基础参数表为标准款机型