

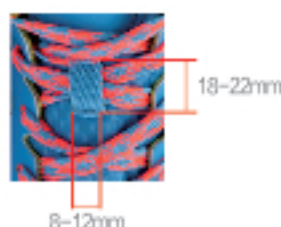
NEW

自动鞋舌织带机

Ribbon loom

SP-430G-ZD

缝制范围: 纵向18~22mm; 横向8~12mm
Sewing Area: Y direction 18~22mm, X direction 8~12mm



- 高效美观，未来鞋业织带的首选机型。
Combined esthetics with efficiency, this machine will be the top choice of ribbon loom in shoe industry.



与传统缝制相比，具有线迹美观，无需熟练操作工，用工成本低。具有自动送料、自动折边、通过热切或冷切工艺自动切料、自动缝纫及自动收料，主要应用于各种鞋类的加工，缝制一只织带只需6秒。

Ribbon loom reduces cost, simplifies operation and stitches beautiful lines compared with traditional sewing. It has procedures like automatic feeding, automatic folding, automatic cutting, automatic sewing and automatic claiming using hot cutting or cold cutting skills. It's mainly applied in processing of shoes, which needs only 6 seconds for one tongue.



自动化缝纫科技的创导者



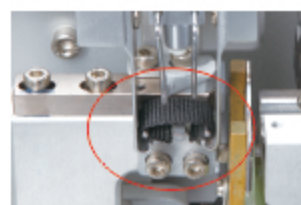
辅助送料装置
Auxiliary feeding device



电加热织带烫平装置
Ribbon ironing device heated by electric



标配冷切或热切装置
Standard cold cut or hot cut device



自动折边装置
Automatic folding device

实例分析

Comparisons

传统工艺 The traditional process

VS

自动化生产工艺 Automatic process

- 1** 裁断需要提前准备
Cutting is prepared in advance

- 2** 裁断、缝制分开生产，浪费空间浪费人力，且生产周期长
With a long production period, it separates cutting from sewing, which wastes labor and space.

每小时产量300条织带/人
300 ribbons in one hour /person

- 1** 裁断、缝制可一次性完成
Cutting and sewing are combined into one process

- 2** 省人省力省空间，生产性大幅提高
Save human labor, workers and space. Greatly improve productivity.

每小时产量600条织带/人
600 ribbons in one hour /person



型号Model	SP-430G-ZD
用途 Application	织带机 / Ribbon loom
线迹形式 Line	单针平缝 / Single-needle flat seam
最高缝制速度 Highest sewing speed	3200rpm
缝制区域 (X × Y) Sewing area	X: 8 ~12mm Y: 18 ~22mm
送布方式 Feed way	间歇送布 (脉冲马达驱动方式) / Intermittent feeding (driven by pulse motor)
针距长度 Stitch length	0.05 ~ 12.7mm
最大针数 Max. stitching No.	5000 针 / 1 图案 (5000 needles / 1 pattern)
抬压脚方式 Foot presser lifting method	脉冲马达驱动方式 / Presser foot drive
压脚上升量 Rising amount of intermittent foot presser	最大Max .17mm/
使用的旋梭 Rotating shuttle	摆梭 / Shuttle hook
扫线装置 Scavenging device	标准装备 / Standard facility
切线装置 Cutting device	标准装备 / Standard facility
循环程序数 Number of cycle programs	30 个循环 (各 50 个程序) / 30 cycles (50 programs for each)
马达 Motor	AC 伺服马达 550W 直接驱动式 / AC servomotor 550W
电源 Power supply	单相 200 ~ 240V Single phase 200~240V

以上型号仅供参考，详细情况请咨询当地经销商。
The above types are only for reference, and you can consult local distributors for details.

为了改良，产品规格若有变更，恕不另行通知。为安全起见，使用之前，请仔细阅读使用手册。
Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.