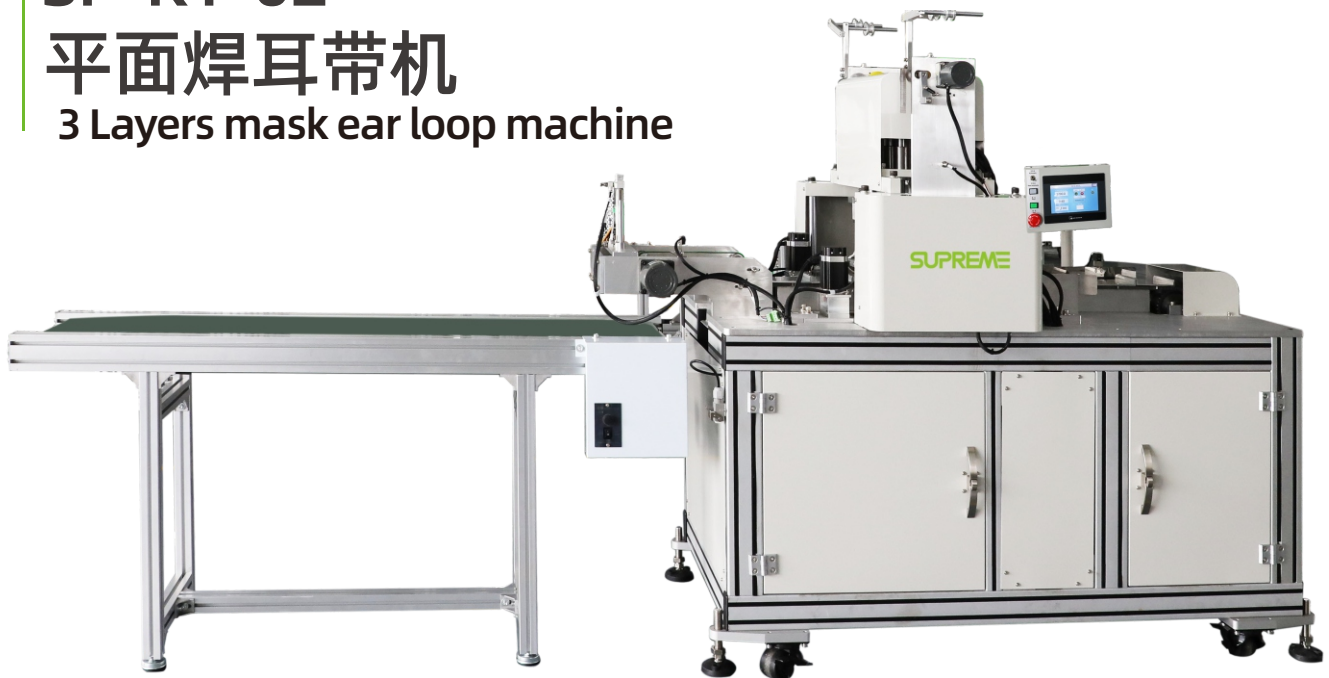


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为时尚产业 提供智能制造解决方案

*Intelligent manufacturing
Solutions for fashion industries*

SP-K1-02 平面焊耳带机 3 Layers mask ear loop machine



一次性平面口罩
3 Layers disposable mask

自动取料、自动送料、自动焊接（四点位）、自动收料一次性完成。效率达50片/分钟
Automatic loading, feeding, 4 points one time ultrasonic welding, automatic collecting. Efficiency up to 50pcs/min



SUPREME
创新 · 智造
Innovation & Creation

产品特点

Features

- 伺服系统操作，设备稳定性高，故障率低；
Servo control system improves efficiency and decrease defect
- 机械手自动取料，无需人工手动放料；
Automatic loading system, no need by manual
- 自动计数，可有效控制生产效率和生产进度；
Automatic counting visible system
- 耳带定位精准，超声波焊接，一个口罩四个焊点一次性完成。
Ultrasonic welding, 4 points welding complete in one time



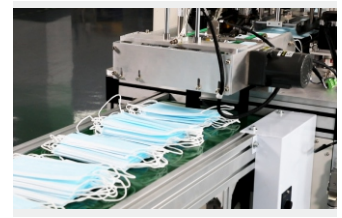
触摸操作屏
Touch screen



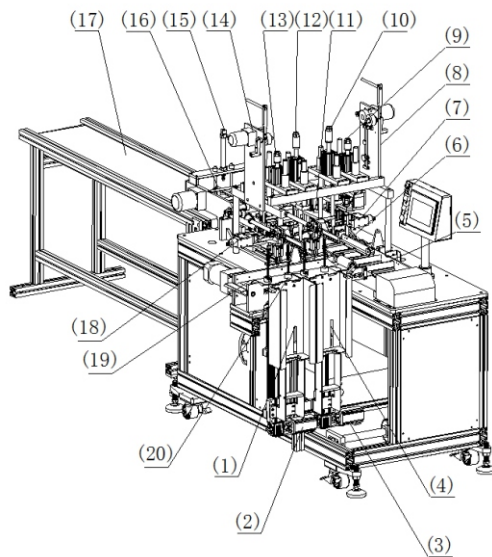
剪刀机构
Cutting mechanism



超声波焊接机构
Ultrasonic mechanism



收料输送带机构
Lower stacker mechanism



结构部件

- | | |
|---------------|--|
| (1) 左上料机构 | Left loading mechanism |
| (2) 左上料电机机构 | Left loading motor |
| (3) 右上料电机机构 | Right loading motor |
| (4) 右上料机构 | loading mechanism |
| (5) 口罩定位机构 | Positioning mechanism |
| (6) 传输链机构 | Transfer mechanism |
| (7) 右剪刀机构 | Right cutting mechanism |
| (8) 右穿耳带机构 | Right Ear strap |
| (9) 右夹耳带旋转机构 | Right clip ear with rotating mechanism |
| (10) 右超声波焊接机构 | Right ultrasonic mechanism |
| (11) 口罩定位机构 | Mask positioning mechanism |
| (12) 左超声波焊接机构 | Left ultrasonic mechanism |
| (13) 左夹耳带旋转机构 | Left clip ear with rotating mechanism |
| (14) 左穿耳带机构 | Left Ear strap |
| (15) 上收料吸附机构 | Stacker |
| (16) 上收料传送带机构 | Upper stacker mechanism |
| (17) 下收料输送带机构 | Lower stacker mechanism |
| (18) 左剪刀机构 | Left cutting mechanism |
| (19) 上料传输带机构 | Loading belt |
| (20) 上料吸附机构 | Loading |

Structure

规格 Specification

型号 Model	K1-02
设备尺寸 Size	2950*1400*1520mm
产品规格 Mask size	175*95mm
耳带长度 Loop length	有效长度175mm /Lenth 175mm
超声波 Ultrasonic	20KHZ
驱动方式 Drive method	混合驱动 Hybrid drive
送料电机转速 Motor rpm	1500 Rpm
电源 Power	单相 Single phase
气压 Air pressure	0.5Mpa

以上型号仅供参考，详细情况请咨询当地经销商。
The above types are only for reference, and you can consult local distributors for details.

为了改良，产品规格若有变更，恕不另行通知。为安全起见，使用之前，请仔细阅读使用手册。
Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.