创新 · 智造
Innovation & Creation

为时尚产业
提供智能制造解决方案

Intelligent manufacturing
Solutions for fashion industries

SP-F154

自动拼圆领机
Automatic round collar machine

机器使用范围主要用于T桖衫拼圆领，以及袖口类似工艺
The machine is mainly used in the T-shirt with crew neck,
and the similar process of cuffs

SUPREME
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产品特点

- 领长尺寸可通过触摸屏设置所需参数自动调节
- 领宽尺寸（30-70范围）可以自由调节
- 换料方便，将料放在料盘然后将料头与上片料尾用胶带黏住可实现快速换料
- 送料，缝料，收料一次性自动完成
- 一人可以管多台机器

Advantages

- The length of the collar can be automatically adjusted by setting the required parameters on the touch screen
- The collar width (range 30-70) can be adjusted freely
- Convenient refueling, put the material on the plate and then stick the material head and upper sheet end with tape to achieve fast refueling
- Feeding, sewing and receiving are completed automatically in one time
- One man can manage more than one machine

性能优势

- 极简单的操作方式，对操作者无需特别的技术要求
- 精确的折料方式，确保每一片长度一样
- 对折后领口齐
- 对折后可倒回针缝纫，增加缝纫牢固性
- 不同颜色面料都能做
- 完成2片圆领所需时间8秒

Advantages

- Extremely simple operation mode, no special technical requirements for the operator
- Precise folding method ensures the same length of each piece
- Fold the neckline in half
- After folding, the needle can be rewound to increase sewing firmness
- Different colors of fabric can be made
- It takes 8 seconds to complete 2 circles

传统工艺 The traditional process	VS	自动化生产工艺 Automatic process

工序繁琐
先按尺寸将圆领一片一片长度裁好
Scissor pants loop

员工将一片圆领手工对折后用平车缝纫
Screen waste materials

手工操作
员工手动收料
Plain sewing for reinforcement

效率低
传统做法需要熟练工，做一片需要10秒
Tacking

工序整合一步完成
折.切.缝.收料等一人完成
Folding. Cutting. Sewing. Material, such as a person to complete

耗时间短，效率高
做2片圆领只需要8秒
It only takes 8 seconds to make 2 round necks

只需员工将两盘料分别在左右料盘上，然后一次穿好料，按下启动键就可实现自动对折，切断，缝纫，收料。
只需新人简单培训就可操作，做2片只需8秒

As long as the staff will put the two plates of materials on the left and right plates, and then wear the material in one time, press the start button to realize automatic folding, cutting, sewing and receiving.
It only needs a simple training for the new person, and it only takes 8 seconds to make 2 tablets

规格　Specification

型号 Model	SP-F154
线迹 Stitch	单针平缝 Single needle lockstitch sewing
缝纫速度 Sewing speed	2700rpm
使用料宽 Using the material width	30-70mm
马达 The motor	AC伺服马达550W直接驱动式 AC servo motor 550W direct drive type
电源 The power supply	单相 Single phase
气压 Air pressure	0.5Mpa,1.8L/min

以上型号仅供参考，详细情况请咨询当地经销商。
The above types are only for reference, and you can consult local distributors for details.

为了改良，产品规格若有变更，恕不另行通知。为安全起见，使用之前，请仔细阅读使用手册。
Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.